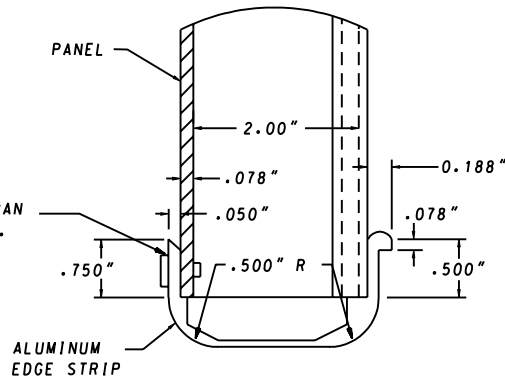


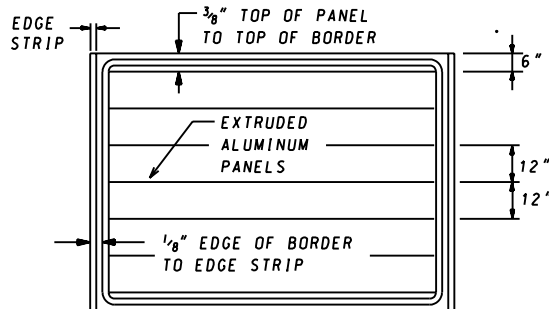
STAINLESS OR ALUMINUM  
SIZE #6 x 1/2" SLOTTED PAN  
HEAD SCREWS AT 24" C.C.  
OR 1/8" RIVETS.



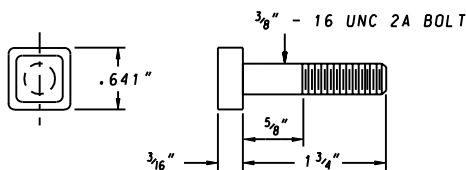
**DETAIL OF EDGE STRIP**

**NOTE:**

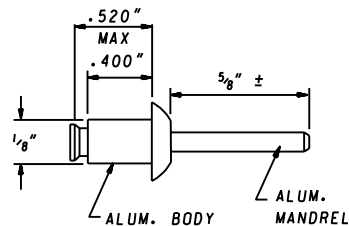
EDGE STRIP SHALL BE  
PLACED ON BOTH SIDES  
OF ALL EXTRUDED PANEL  
SIGNS.




**BORDER DETAIL**



**POST CLIP BOLT  
(TYPICAL)**



**DETAIL OF A BLIND RIVET FOR  
CUTOUT LETTER  
(TYPICAL)**

SPECIFICATION <b>813</b>	CATEGORY CODE ITEMS										
APPROVED  DIRECTOR - OFFICE OF TRAFFIC AND SAFETY											
<b>SHA</b> State Highway Administration	<table> <tr> <td>APPROVAL • SHA REVISIONS</td><td>APPROVAL • FEDERAL HIGHWAY ADMINISTRATION</td></tr> <tr> <td>APPROVAL <b>2-21-95</b></td><td>APPROVAL <b>2-21-95</b></td></tr> <tr> <td>REVISED <b>10-1-01</b></td><td>REVISED <b>2-1-01</b></td></tr> <tr> <td>REVISED</td><td>REVISED</td></tr> <tr> <td>REVISED</td><td>REVISED</td></tr> </table>	APPROVAL • SHA REVISIONS	APPROVAL • FEDERAL HIGHWAY ADMINISTRATION	APPROVAL <b>2-21-95</b>	APPROVAL <b>2-21-95</b>	REVISED <b>10-1-01</b>	REVISED <b>2-1-01</b>	REVISED	REVISED	REVISED	REVISED
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REVISED <b>10-1-01</b>	REVISED <b>2-1-01</b>										
REVISED	REVISED										
REVISED	REVISED										

**Maryland Department of Transportation**  
**STATE HIGHWAY ADMINISTRATION**  
STANDARDS FOR HIGHWAYS AND INCIDENTAL STRUCTURES

**EXTRUDED ALUMINUM DETAILS**

**STANDARD NO.**

**MD 813.04**